

HEAD SUPPORT DEVICE AND
DISK DRIVE USING THE SAME

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Field of the invention

The present invention relates to a head support device to read /write data on a disk using a floating head and a disk drive using the same.

10 Background Art

The hard disk drive (or HDD) to read/write information on a magnetic disk (or disk) employs the disk as a storage medium and read/write data on the disk surface using a magnetic head (or head). The HDD typically comprises a head support device that suspends the head at a predetermined 15 floating height over the disk surface to move the head to a target location on the disk radially.

An example of the head support device with the floating head in a conventional HDD is described as follows with reference to FIGS. 8 and 9. FIG. 8 is a plan view showing the main structure and relation between the 20 head support device and the disk ("disk" also referred to as "recording medium"). FIG. 9 is a perspective view showing the main structure of the head support device in a conventional HDD.

Head support device 91 comprises: comparatively less rigid head suspension ("head suspension" also referred to as "support arm") 92; plate 25 spring 93; comparatively more rigid base arm 94; slider 95 mounted on the surface of one end of head suspension 92 facing disk 98; and a head (not shown) mounted on slider 95 as shown in FIGS. 8 and 9. Head suspension

92 with a comparatively less rigidity is bent to form plate spring 93 at one end and plate spring 93 is connected to base arm 94. Moreover, base arm 94 is secured rotatably on bearing 96 and head support device 91 can move pivotally within a predetermined angle to a target location on the disk 5 radially using actuator 97 connected to base arm 94. Additionally, head actuator 90 consists of head support device 91, bearing 96 and actuator 97.

Disk 98 rotates in a predetermined speed by disk driving means 99. Upon reading/writing operation of the HDD, balance between the floating force by air flow generated in rotation of disk 98 and biasing force against 10 the disk surface suspends slider 95 at a predetermined floating height over the disk surface, and the head mounted to slider 95 reads and/or writes data over the disk surface at a predetermined floating height. Plate spring 93 formed on head support device 91 mainly provides slider 95 with the biasing force against the disk surface. Head support device 91 moves pivotally 15 around bearing 96 as a rotation center using actuator 97 connected to base arm 94 to transport the head mounted on slider 95, floating over the disk surface at a predetermined floating height, to a target track location for reading/writing operation.

In aforementioned head support device 91, floating at a 20 predetermined height over the disk surface, plate spring 93 provided on head suspension 92 must have a function to allow slider 95 to follow disk 98 steadily under fluctuation of biasing forces caused by product quality fluctuation, in a case of vertical shock of disk 98. Therefore, head suspension 92 has typically a thin-plate or apertured structure with lower 25 rigidity as well as smaller spring constant to provide head support device 91 with a certain level of flexibility. To withstand and absorb external shocks on slider 95, various methods are presented such as setting the

center-of-mass of head support device on a specific position or adding a counter weight to cancel shocking loads (for example, see Japanese Patent Unexamined Publication No. 09082052 and H11-039808).

However, in the head support device used in conventional HDDs, a vibration mode such as torsion or the like occurs in positioning the head support device to a target track by pivotal movement because of the lowered resonance frequency owing to the adoption of thin-plate structure of head suspension 92. The drawback is that the time necessary to stabilize the vibration mode increases the reading/writing access time.

Additionally, the conventional structure must absorb external shocks by forming an arch in the thin-plate structure. Upon loading strong external shocks on the head support device, therefore, balance between the floating force by air flow generated in rotation of the disk and biasing force against the disk surface is disturbed to cause a possible risk of slider jumping from the disk surface because rigidity is especially lower in slider mounting portion of the head suspension. The slider sometimes collides with the disk by strong external shocks causing damages magnetically or mechanically. The problem is commonly observed in disk drives using the floating head system such as for instance optical disk drive, magneto-optical disk drive or the like.

Moreover, along with the downsizing trend of PCs, small sized and especially low profile HDD is required urgently. A low profile design is, therefore, needed for head support device that is a main component of the hard disk drive.

SUMMARY OF THE INVENTION

To solve the aforementioned problems, the present invention aims at

providing a low profile head support device having an excellent shock resistance while applying necessary and sufficient biasing forces on a head and a disk drive using the same.

To fulfill the purpose, the head support device of the present
5 invention includes:

a read and/or write head for recording information on a recording medium and/or reproducing the information from the recording medium, the recording medium rotating around an axis of rotation of the recording medium;

10 a slider mounted with the head;

a support arm rotatable around a first axis, the first axis being parallel to the axis of rotation of the recording medium and located away from the axis of rotation of the recording medium;

a flexure for disposing the slider at a first end of the support arm;

15 a spring member for applying a specified thrust force to the head in a read position and/or writing position, the spring member having lower rigidity than the support arm; and

20 a base arm rotatably around the first axis together with support arm, the base arm being rotated by driving means and coupled to the support arm by the spring member.

The support arm supports the slider at the first thereof end is pivotal around the second axis which is perpendicular to the first axis and goes through a pivot fulcrum where the base arm and support arm contact each other. The the flexure is fixed to the support arm in the vicinity of the
25 pivot point fulcrum, and the pivot fulcrum can be set on the top or bottom surface of the base arm, or can be placed between the surfaces in the thickness direction of the base arm. The structure enables to minimize the

size increase due to the introduction of pivot fulcrum in the thickness direction of the base arm and to produce a low profile HDD. Additionally, by the increased rigidity and a higher resonance frequency, the access time of the support arm can be improved significantly.

5 It is an aspect of the invention to provide that the pivot fulcrum is disposed on a tip of the base arm of the head side, or is disposed on the tip edge of the actuator arm of the head side, enabling to lay the support arm on the tip of the base arm. Therefore, a low profile downsized head support device with a high rigidity is realized due to the simple way to form the
10 pivot fulcrum, as the base arm has a necessary and sufficient length, and the deflection of the base arm due to shocks is restrained.

It is another aspect of the invention to provide that the center of mass of the support arm is located on the point or in the vicinity of the pivot fulcrum. According to the structure, the center of mass of the support arm
15 can be suspended on the point or in the vicinity of the pivot fulcrum. Therefore, lesser torque force is applied on the head in case of shocks as the shock resistance of the support arm is improved.

It is yet another aspect of the invention to provide that the head support device has following structures: apertures provided in the base arm;
20 apertures provided in two places; a portion of the support arm disposed in a space of an aperture; spring member made of resilient materials; and the base arm positioned between the support arm and the recording medium. As a result, the support arm is attached to the base arm in two surfaces; one portion stacked on the top surface to form the pivot fulcrum and another
25 portion welded on the bottom surface. An intermediate portion is created between the stacked and welded portions of the support arm. The support arm is pivotal around the pivot fulcrum using a deflection of the

intermediate portion, resulting in little increase in the thickness of the base arm itself. The structure can reliably prevent the head or recording medium from being damaged due to the clash of slider on the surface of recording medium in case of external shock or at loading/unloading.

5 The access time of the support arm can be improved by an increased rigidity and a higher resonance frequency.

It is another aspect of the invention to provide that a spring member is adopted for the intermediate portion to secure the support arm on the base arm. A suitable material for the spring member can improve pivotal functions of the support arm on the pivot fulcrum and can increase the rigidity of the support arm. The structure can minimize the increase in thickness of the support arm to produce a low profile head support device. As the securing positions of the spring member have a function to reinforce the strength of the base arm, base arm can suspend the support arm. 10 15 Therefore, a low profile head support device with a more rigid base arm can be realized. Moreover, the structure of the head support device can be simplified by reducing parts to reinforce the strength of the base arm,

It is another aspect of the invention to provide that the spring member is secured on a surface of the base arm. The structure also contributes to realize a low profile head support device as the elastic deformation of the spring member can be within the thickness of the base arm. 20

The disk drive of the present invention includes: a recording medium; a driving means to rotate the recording medium; a read and/or write head for recording information on a recording medium and/or reproducing the information from the recording medium, the recording medium rotating around an axis of rotation of the recording medium; a support arm rotatable 25

around a first axis, the first axis being parallel to the axis of rotation of the recording medium and located away from the axis of rotation of the recording medium; a flexure for disposing the slider ~~above~~ at a first end of the support arm; a spring member for applying a specified thrust force to 5 the head in a read position and/or writing position, the spring member having lower rigidity than the support arm; and a base arm rotatable around the first axis together with support arm, the base arm being rotated by driving means and coupled to the support arm by the spring member. The support arm supports the slider at the first end thereof is pivotal 10 around a second axis which is perpendicular to the first axis, where the base arm and support arm contact each other, and the flexure is fixed to the support arm in the vicinity of the pivot fulcrum, and; the base arm is positioned in a place between the support arm and the recording medium. Additionally, the pivot fulcrum of the head support device is set on the top or 15 bottom surface of the base arm, or is placed between the surfaces in the thickness direction of the base arm. An assembly is incorporated with the support arm and the spring member on the recording medium side, and head signal wirings from the head is disposed to the base arm side through the support arm, the spring member and the assembly.

20 The structure can realize a low profile disk drive with excellent shock resistance, while applying a necessary and sufficient biasing force to the head.

BRIEF DESCRIPTION OF THE DRAWINGS

25 FIG. 1 is a perspective view of the disk drive with the head support device in accordance with exemplary embodiment 1 of the present invention.

FIG. 2 (a) is a plan view of the main structure of the head support

device in accordance with exemplary embodiment 1 of the present invention.

FIG. 2 (b) is a sectional view taken along the line A - A in FIG. 2 (a).

FIG. 2 (c) is a plan view of the head support device viewed from the disk side in accordance with exemplary embodiment 1 of the present invention.

FIG. 2 (d) is a plan view showing the support arm of the head support device only in accordance with exemplary embodiment 1 of the present invention.

FIG. 2 (e) is a plan view showing the base arm of the head support device only in accordance with exemplary embodiment 1 of the present invention.

FIG. 3 is a perspective view of the main structure of the head support device in accordance with exemplary embodiment 1 of the present invention.

FIG. 4 (a) is a sectional view of the head support device with another structure in accordance with exemplary embodiment 1 of the present invention.

FIG. 4 (b) is a plan view of the head support device with another structure viewed from the slider side in accordance with exemplary embodiment 1 of the present invention.

FIG. 5 (a) is an exploded sectional view in the vicinity of the base arm of the head support device in accordance with exemplary embodiment 1 of the present invention.

FIG. 5 (b) is a partial exploded sectional view in the vicinity of the base arm of the head support device in accordance with exemplary embodiment 1 of the present invention.

FIG. 5 (c) is a partial exploded sectional view in the vicinity of the base arm of another head support device in accordance with exemplary

embodiment 1 of the present invention.

FIG. 6 (a) is a sectional side view taken along the centerline of the support arm of the disk drive in accordance with exemplary embodiment 1 of the present invention.

5 FIG. 6 (b) is a plan view of the support arm viewed from the disk side.

FIG. 6 (c) is a sectional side view taken along the centerline of the support arm with another structure.

10 FIG. 7 (a) to 7 (d) are plan views and a side view of the main structure of the head support device in accordance with exemplary embodiment 2 of the present invention.

FIG. 8 is a plan view showing the main structure and the relation between the head support device and the disk of a conventional art.

FIG. 9 is a perspective view showing the main structure of a conventional head support device.

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DETAILED DESCRIPTION OF THE INVENTION

Now, the exemplary embodiments of the present invention are described with reference to the drawings.

(Exemplary embodiment 1)

20 FIG. 1 is a perspective view of the disk drive with the head support device in accordance with exemplary embodiment 1 of the present invention. A magnetic data reproduction device is explained as an example of hard disk drives.

25 Head support device 9 provided with the head suspension (or support arm) is secured rotatably on actuator axis 10 as shown in FIG. 1. An actuator for head support device 11 (or actuator 11) is disposed on the side opposite to the head suspension on head support device 9 across actuator

axis 10. Using a known art such as applying a control current to actuator 11, such as a voice coil motor or the like, actuator 11 can move a magnetic head (or head) mounted on the slider (head and slider are not shown) for positioning the head to a target track on disk ("disk" also referred to as 5 "recording medium") 12. A linear motor for instance or the like, other than aforementioned voice coil motor, can be used as actuator 11.

On the other hand, disk driving means 13 can rotates disk 12 at a predetermined rotating speed. A spindle motor for instance or the like can be used as disk driving means 13. Securing the components in 10 predetermined positions, case 14 is hermetically sealed with a cover (not shown) to prevent the disk and head from causing unwanted damages due to ingresses of outside air or fine dusts.

Next, the head support device provided in the HDD of exemplary embodiment 1 is described with reference to FIGS. 2 and 3.

15 FIG. 2 (a) is a plan view showing the main structure of the head support device, FIG. 2 (b) is a sectional view taken along the line A - A in FIG. 2 (a), FIG. 2 (c) is a plan view showing the head support device viewed from the disk side, FIG. 2 (d) is a plan view showing the head suspension only, and FIG. 2 (e) is a plan view showing the base arm only. FIG. 3 is a 20 perspective view showing the main structure of the head support device in accordance with exemplary embodiment 1 of the present invention.

As shown in FIGS. 2 (b) and 2 (d), the head suspension (or support arm) 2 comprises: head holder 2a (or holder 2a); spring member 2b like as a plate spring; mounting portion 2c; circular through hole 2d for actuator 25 axis 10; tab 2e for loading/unloading; aperture 2f; and side runners 2g. Slider 1 carrying the head (not shown) is secured to holder 2a directly or via a flexure for head wirings, and base arm 4 is stacked on mounting portion 2c

and is welded in a plurality points for instance as indicated by Q. The welding secures these two components to form an incorporated structure as shown in FIG. 2 (c). A flexure for head wirings will be discussed later. Aperture 2f is formed for light weighting and to control spring 5 characteristics of spring member 2b. Although aperture 2f is shown in diamond shaped in FIG. 3 or with fillets in corners of the diamond shape in FIG. 2, the shaping is not so limited in the present invention. Base arm 4 is secured to actuator axis 10 rotatably through bearing 8.

The incorporated structure of head suspension 2 and base arm 4 can 10 increase the effective thickness of the base arm without an increase in dimensional thickness of the base arm 4 itself. Therefore, head suspension 2 functions to strengthen base arm 4 mechanically, and especially to increase the flexural rigidity. Consequently, as base arm deflects little in case of shocks, distance d between head support device 9, shown in FIG. 2 15 (b), and disk 12 can be reduced. The structure contributes to produce a low profile head support device 9 greatly.

Next, balancer 7 is secured on the surface of holder 2a of head suspension 2, opposite to the surface equipped with slider 1, by spot welding or the like for instance at a plurality of points indicated by P as shown in 20 FIG. 2 (a). Balancer 7 is laid on the top surface of base arm 4 such that the balancer balances at the tip edge acting as pivot fulcrum 5. An elastic deformation of spring member 2b of head suspension 2 to the thickness direction of base arm 4 applies slider 1, that is mounted movably in vertical direction, a biasing force against the surface of disk 12 through head 25 suspension 2. On the bottom side of base arm 4, opposite to the side on which head suspension 2 is laid, base arm 4 secures mounting portion 2c of head suspension 2. Balancer 7 has two protrusions 7a on both sides and

aperture 7b, which will be discussed later, and protrusions 7a contact with the tip edge of base arm 4 to form pivot fulcrum 5. Additionally, balancer 7 has aperture 7b to match the center of total mass of holder 2a, side runners 2g slider 1 and balancer 7 with pivot fulcrum 5, and to reduce the total
5 mass.

According to the structure, an amount of elastic deformation of spring member 2b of head suspension 2 is limited within the thickness of base arm 4. Therefore, the elastic deformation of spring member 2b using pivot fulcrum 5 makes little increase in the thickness of base arm itself,
10 which can contribute to produce low profile head support device 9.

Additionally, pivot fulcrum 5 formed at the tip edge of base arm 4 can provide base arm 4 with a necessary but minimum length, which can restrain the deflection of base arm 4 effectively in case of shocks. The structure can prevent the surface of disk 12 from causing damages by clash
15 because head suspension 2 is secured on the side opposite to disk 12 across more rigid base arm 4 and balanced on pivot fulcrum 5. Aperture 4a is provided on base arm 4 to prevent base arm 4 from touching with balancer 7.

Upon reading and/or writing on disk 12, as shown in FIG. 2 (b), head
20 suspension 2 is suspended on pivot fulcrum 5 provided on the tip edge of base arm 4 in a little inclined posture against base arm 4, keeping mounting portion equipped with slider 1 in a lower position, by the elastic deformation of spring member 2b, that will be discussed later, to apply slider 1 a predetermined biasing force in a direction perpendicular to the disk surface.
25 The biasing force applied on slider 1 in the direction perpendicular to the disk surface is a bending moment, generated in spring member 2b of head suspension by the elastic deformation, changed as a compression stress and

transferred from pivot fulcrum 5 to head suspension 2. As a countermeasure, taking the balance of torque around pivot fulcrum 5, acting as a center, of head suspension 2 incorporated with balancer 7 into account, head suspension 2 can be set not to be divided from pivot fulcrum 5 in case 5 of shocks by setting parameter values such as shape and mass of balancer 7, position of pivot fulcrum 5, fixing positions of head suspension with balancer 7, accordingly.

For example, in exemplary embodiment 1 of the present invention, head suspension 2 has the structure such that the center of mass including 10 slider 1 is located in the vicinity of pivot fulcrum 5 longitudinally in a direction perpendicular to the disk surface. Therefore, no bending moment occurs on pivot fulcrum 5 of head suspension 2 with well balanced vertically moving forces even if receiving external shocks. Slider 1 will never touch the surface of disk 12, enabling to prevent a head (not shown) or disk 12 15 from causing damages by the clash of slider 1 on the surface of disk 12

Moreover, head suspension 2 is provided with side runners 2g, having approximately the same shaping over the entire length, made by bending works along both right and left sides longitudinally. The side runners 2g contribute to strengthen the rigidity of head suspension 2 and can increase 20 the resonance frequency of head support device 9. Additionally, when head support device 9 moves pivotally for positioning to target tracks on disk 12, no extra time is required to stabilize the vibration mode of torsion or the like that can improve the read/write access time. The material to use for 25 making head suspension 2, base arm 4 and balancer 7 is selected among carbon steel, stainless steel or the like, and they can be formed by pressing or etching works. Additionally, head suspension 2 can be secured to base arm 4 and balancer 7 using well known ultrasonic welding, laser welding or

the like other than spot welding. Pivot fulcrum 5 can be formed by pressing, forming and spatter deposition or the like.

While the exemplary embodiment of the present invention has described to secure head suspension 2 and base arm 4 by laser welding, it is not so limited but a no-securing way to assemble easily such as for instance to secure to actuator axis 10 by clamping may be used as well. In this case, using a dimension correction piece such as shim or the like between head suspension 2 and base arm 4, the biasing force of slider 1 against disk 12 can be controlled.

Next, the head support device having another structure in accordance with exemplary embodiment 1 of the present invention is described with reference to FIGS. 4 (a) and 4 (b). FIG. 4 (a) is a sectional side view of the head support device having the structure. FIG. 4 (b) is a plan view of the head support device viewed from the slider side. Different from the aforementioned embodiment described with reference to FIGS. 2 and 3, a head suspension is not incorporated with a spring member in the example shown in FIG. 4.

In FIG. 4, head suspension (or support arm) 42 and base arm 44 have apertures 42a and 44a respectively, and spring member 43 is disposed through apertures 42a and 44a to form pivot fulcrum 45b at the tip edge of base arm 44. Spring member 43 is secured on the surface (the top surface of head suspension 42 in FIG. 4a), opposite to the surface equipped with slider 41, of head suspension 42, and spring member 43 is secured on the surface (the bottom surface of base arm 44 in FIG. 4a), opposite to the surface provided with pivot fulcrum 45b. The structure enables to design bending portions of spring member 43 easily to apply slider 41 a reasonable biasing force against disk 12 because a portion of base arm 44

locates in the bending area of spring member 43. Additionally, the structure such that base arm 44 hold head suspension 42 at two pivot fulcrums 45b provided in both sides of width direction can improve the shock resistance and stability for twisting effectively. In the structure 5 shown in FIG. 4, head suspension 42 balances by the weight of itself only without using any balancer, but the present invention is not so limited. An additional balancer for example can be provided on the side opposite to slider 41. The introduction of a balancer can shorten the length of head suspension and can realize a downsizing of head support device eventually.

10 Next, the positioning to dispose pivot fulcrums in the exemplary embodiment 1 of the present invention is described. As already shown in FIG. 2 (b), FIG. 5 (a) is an exploded sectional view in the vicinity of the base arm of the head support device in accordance with exemplary embodiment 1 of the present invention. In exemplary embodiment 1 of the present 15 invention, pivot fulcrum is disposed at the tip of base arm basically, but some pivot fulcrums are disposed at intermediate positions in the following examples. However, even in such examples, pivot fulcrum is disposed at the tip position practically providing aperture or the like. In the following description, the pivot fulcrum is considered to locate in the tip even if the 20 pivot fulcrum is in an intermediate location

The area for the pivot fulcrums to dispose is determined by a projection image of a sectional side view of base arm 54. Denoting Y as the thickness, the area locates on top and bottom surfaces and in between of Y as shown in FIG. 5 (a). The position from actuator axis 10 in the 25 longitudinal direction on base arm 54 is not limited specifically and defined according to design conditions. For instance, the pivot fulcrum disposing position includes; pivot fulcrum 55 (55a) corresponding to the tip edge of

base arm 54; pivot fulcrum 55b provided on the top surface; pivot fulcrum 55c provided in a lower position from the tip edge; pivot fulcrum 55d provided on the bottom surface; and pivot fulcrum 55e provided internally or the like. In FIG. 5, head suspension 52a to head suspension 52e are shown 5 with respect to the corresponding disposing position pivot fulcrum 55a to pivot fulcrum 55e. As to slider 1, FIG. 55 (a) shows slider 51e only corresponding to head suspension 52e and pivot fulcrum 55e.

FIG. 5 (b) shows a structure of pivot fulcrum provided at the tip edge of base arm 54, and FIG. 5 (c) shows a structure of pivot fulcrum provided 10 internally. In FIG. 5 (c), domed or semi-cylindrical shaped protrusion 56 provided on head suspension (or support arm) 52 is fitted to concave 56e formed on an inclined portion of a distal end of base arm 54 to form pivot fulcrum 55e. As is clear from the examples, a downsized and especially 15 low-profile head support device can be produced by suitable selection and combination on disposing position of the pivot fulcrum, thickness and length of the head suspension and base arm, and height of the slider or the like. When the spring member is secured on a lower level surface of base arm than the pivot fulcrum, the spring member and base arm will share elastic 20 deformations.

20 In the description of exemplary embodiment 1 of the present invention, though a slider is used as a subsidiary component to mount a head on the head suspension via the slider, it is not so limited but the head may be mounted on the head suspension directly. Moreover, a slider equipped with a magnetic head can be installed in a so-called head gimbal 25 assembly in which a thin metal plate made of for instance stainless steel or the like is incorporated with a flexible wiring substrate. The head gimbal assembly has a structure of holding a head with the head suspension via a

plurality of subsidiary components to perform smoother movements of the slider.

As to the so-called head gimbal assembly in which a thin metal plate made of for instance stainless steel or the like is incorporated with a flexible wiring substrate, the structure is described briefly that slider 1 equipped with a head such as a magnetic head or the like is secured on holder 2a of head suspension 2 directly or via a flexure for head wiring: a specific example is shown in FIG. 6. FIG. 6 shows a structure of the head suspension of the HDD used in exemplary embodiment 1 of the present invention secured to the slider via a flexure for head wirings. FIG. 6 (a) is a sectional side view taken along the centerline of the head suspension of the disk drive. FIG. 6 (b) is a plan view of the head suspension viewed from the disk side. FIG. 6 (c) is a sectional side view taken along the centerline of the head suspension with another structure.

In FIG. 6 (a) and FIG. 6 (c), a flexure for head wiring is shown in heavy dotted line. As shown in FIG. 6 (a) and FIG. 6 (b), flexure 66 consists of: slider holder 67 combined with so-called head gimbal assembly made of thin metal plate of for instance SUS or the like; holder fastening 68 made of thin metal plate of for instance SUS or the like; and flexible wiring board (FPC) including head signal wirings, incorporated all together. Flexure 66 is secured to head suspension 2; to slider holder 67 on the side of slider 1; to holder fastening 68 in the center of holder 2a, respectively. The tip of dimple (not shown in FIG. 6) provided on head suspension 2 is pressed to touch flexure 66, enabling slider 1 secured to flexure 66 to move pivotally around the tip of dimple freely.

Flexure 66 consists of: slider holder 67 made of thin metal plate of for instance SUS or the like; intermediate portions 66a, 66b and 66d without

holder fastening 68; buffer 66c; and end portion 66e composed of flexible wiring board (FPC) that can move freely. Flexure 66 is secured to head suspension 2 in the vicinity of holder 2a of head suspension 2 in a plurality of welding points on holder fastening 68 as indicated by R by a well known 5 way for instance laser welding or the like. Moreover, between intermediate portion 66b and 66d, buffer 66c is provided in the vicinity of aperture 2f, and buffer 66 is then bent approximately perpendicularly at near the center of mounting portion 2c and is connected to terminal 69 via end portion 66e.

According to the aforementioned structure, flexure 66 provided in the 10 head suspension of the HDD used in exemplary embodiment 1 of the present invention is secured to head suspension 2 using slider holder 67, made of thin stainless plate only partly, and holder fastening 68. The other portions are composed of flexible wiring board (FPC), that can move freely, only and the rigidity of flexure 66 does not influence on the rigidity or the 15 balancing characteristics of the head support device itself because the wiring has no guides from the bottom surface to top surface of base arm 4. The same flexure structure as mentioned above can be used also for flexure 66 provided on the head support device having a different structure of the 20 HDD used in exemplary embodiment 1 of the present invention as shown in FIG. 6 (c). Needless to say, the effects will be the same in flexure with the structure as shown in FIG. 6 (c).

In exemplary embodiment 1 of the present invention, balancer is used as one of main components but a structure without balancer is also possible by another way to provide a spring member away from the head 25 suspension separately or the like.

The head support device of the present invention is used for data processing devices in exemplary embodiment 1, but it can show the same

effects when used for contactless data reproduction devices such as for instance optical disk drive or magneto optical disk drive. A head support device composed of a plurality of disks and head suspensions can increase the data storage capacity effectively, wherein a double-sided disk is 5 sandwiched by a pair of two head suspensions.

Though the shape of pivot fulcrum 55e is described to be rod shaped in the description of FIG. 5 (c) of exemplary embodiment 1, the shape is not so limited but a ball shaped or cylindrical shaped will be acceptable.

As mentioned above, the present invention can realize a significantly 10 low-profile head support device by introducing the pivot fulcrum provided on the base arm to attach the head suspension to the base arm, with little increase in the thickness of base arm itself. The head support device can reliably prevent the head and disk from damaging caused by a clash of the slider on the disk enabling to realize the head support device with little 15 vibration and an excellent shock resistance. Moreover, the vibration mode such as twisting or the like occurs little, enabling a speedier positioning at target tracks on a disk and an improved reading/writing access time.

(Exemplary embodiment 2)

20 FIG. 7 includes plan views and a side view of the main structure of the head support device in accordance with exemplary embodiment 2 of the present invention. FIG. 7 (a) is a plan view showing the shape of head suspension (or support arm) 72, FIG. 7 (b) is a plan view showing the shape of base arm 74, FIG. 7 (c) is a plan view showing the assembling of head 25 suspension

72 secured on actuator axis 10 provided in bearing 8 pivotally, and FIG. 7 (d) is a side view showing the head support device loading on disk 12.

Different from exemplary embodiment 1, holder 72a, spring members like as plate springs 72b, pivoting portion 72d to lay on pivot fulcrum 75 are incorporated using two spring members 72b provided on both sides of head suspension 72, in exemplary embodiment 2 of the present invention. Head 5 suspension 72 of exemplary embodiment 2 of the present invention comprises: holder 72a; spring members 72b; mounting portion 72c; pivoting portion 72d; slit aperture 72e; and circular through hole 72f, wherein spring members 72b is formed in an elongate shape in intermediate positions between holder 72a and mounting portion 72c. The 10 head suspension 72 is made of materials having spring characteristics such as for instance stainless steel or the like. Pivoting portion 72d surrounded by slit apertures 72e is raised and is inclined to mounting portion 72c by elastic deformations of spring member 72b. On the other hand, base arm 74 is provided with two notches 74a on both sides in one end and circular 15 through hole 72f to fit actuator axis 10 rotatably in bearing 8 at near the other end. Next, raising pivoting portion 72d of head suspension 72, distal end of base arm 74 sandwiched by two notches 74a is inserted under pivoting portion 72d. Then mounting portion 72c of head suspension 72 is stacked on base arm 74 to secure by spot welding or the like to form an 20 incorporated structure. Incorporated head suspension 72 and base arm 74 is secured pivotally on actuator axis 10 provided in bearing 8. Consequently, base arm 74 can suspend head suspension 72 movably in vertical directions with the tip edge to act as pivot fulcrum 75 as shown in FIG. 7 (c) and FIG. 7 (d). Balancer 7 is provided on holder 72a at the end 25 opposite to the side equipped with slider 1 across pivot fulcrum 75. An electrical circuit can be an alternative to balancer 7. The position and mass to apply for balancer 7 is controlled to determine the position of the

center-of-mass of head suspension 72, and the biasing force of slider 1 against the disk surface in a predetermined value

The flexure having the same structure as described with reference to FIG. 6 on the head support device in exemplary embodiment 1 of the 5 present invention can be used also for the head support device in exemplary embodiment 2 of the present invention.

Upon reading and/or writing on disk 12, head suspension 72 is suspended on pivot fulcrum 75 of base arm 74 in a little inclined posture against base arm 74, keeping mounting portion 72c equipped with slider 1 10 in a lower position, by the elastic deformation of two spring members 72b provided on both sides of head suspension 72 to apply slider 1 a predetermined biasing force in a direction perpendicular to the disk surface.

With the aforementioned simplified structure, the head support device used in exemplary embodiment 2 can perform the same effects as 15 realized in exemplary embodiment 1. Additionally, as the number of parts is reduced, quality fluctuation due to the parts quality and assembling accuracy can be minimized. As mentioned above, the present invention can realize a significantly low-profile head support device by the pivot fulcrum provided on the base arm to attach the head suspension to the base arm, 20 increasing the thickness of base arm itself not so many. The structure of the invention can reliably prevent the head suspension from touching the disk and can reliably prevent the head and disk from damaging caused by a clash of the slider on the disk in case of external shock or loading/unloading, enabling to realize the head support device with little vibration and an 25 excellent shock resistance. Moreover, as the resonance frequency of the head suspension can be increased, the vibration mode such as twisting or the like occurs little, then additional movement is not necessary to stabilize

the vibration mode, enabling a more speedier positioning and an improved read/write access time.

The head support device of the present invention can be for use in various kinds of information devices such as data processing devices, 5 magneto optical disk drives, optical disk drives or the like.